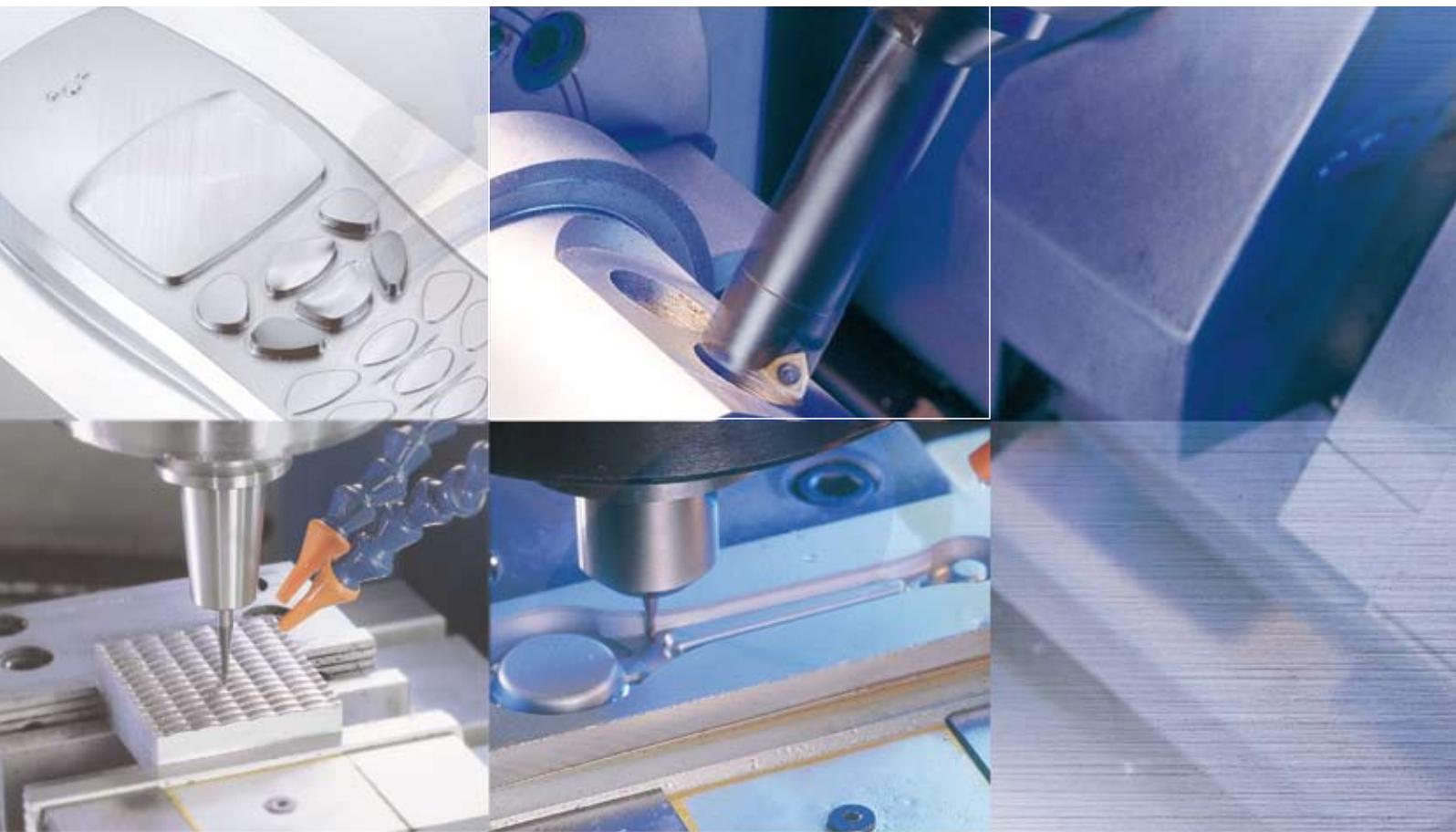


TOTAL SOLUTION



World Class Leader

Over 158,400 Square Meters (520,000 sq ft.) of Manufacturing Facilities, Taiwan

In CNC Innovation & Manufacturing

Since 1954, YCM Machines have been recognized worldwide for superior precision, exceptional rigidity and outstanding reliability. YCM has a wide range of machine tools to meet today's manufacturing needs.



XV Series EV Series FP Series FV Series TV Series MV Series TCV Series WV Series NSV Series NDV Series FX Series D

International Sales and Service Network



Serving The World
Since 1954



Complete manufacturing solutions



■ Foundry with MEEHANITE process



■ Comprehensive aging process



■ Assembly



■ Flexible manufacturing system



■ Quality control



■ Temperature controlled machining facility



■ Research and development



■ Latest advance research and develop
technical center



CV Series

H Series

NT Series

TC Series

GT Series



Chen, Chih-Chung President

Company Profile

Year Founded	Since 1954
President	Chen, Chih-Chung
Capital Registered	NT\$533,280,000
Factory Area	158,400m ²
Employees	650
Main Facilities	Foundry, Machining & Assembly Shops
Main Products	Vertical Machining Centers, Double Column Vertical Machining Centers, Horizontal Machining Centers, CNC Lathes & Turning Centers
Awards & Certificates	ISO 9001, ISO 14001, CE, MD MIL-I-45208, Symbol of Excellence, etc.

- 1954.** YEONG CHIN Iron Works, our forerunner, was founded to manufacture packing machines.
- 1973-1975.** Further expanded facility and acquired new production equipment; capital increased to NT \$ 70,000,000; P.C.-Controlled YCM-PU5 produced; market expanded to America, Europe, and South Africa.
- 1981.** Phase II construction of the new manufacturing facility completed; acquired DIXI Precision Jig Boring Machine from Switzerland and Three-coordinate measuring machine from England; YCM-VMC-86A bed type machining center successfully developed; IBM System 34 computers installed in the computer Center; Multifunctional Milling awarded @ symbol of distinction by the National Bureau of Standards.
- 1982.** YCM-30 and YCM-60 knee-type milling machines produced; YCM-VMC-60A vertical milling machine began its production; digital controlled knee-type vertical milling machine and knee-type vertical-horizontal milling machine awarded @ symbol of distinction by the National Bureau of Standards; "Main Spindle Cooling System" patented in Taiwan (#17572) and in the United States (#4422498).
- 1984.** Received "Outstanding Product Design Award" from China External Trade Development Council, Republic of China; began production and marketing of YCM-VMC-72A machining centers.
- 1985-1986.** Received "Outstanding Product Design Award" for NCL-8 from China External Trade Development Council; received "New Product R & D Award" from National Association for Industries.
- 1988.** At the First New Products of R&D and Innovation Competition, YCM-4VS received the highest ranking for non-NC milling machine category, YCM-180U received the highest ranking for NC milling machine category, and YCM-180HVA received "Honorable Mention".
- 1989.** Received "Outstanding Products of Original Award" in the 1989 Taipei International Machine Tools Show.
- 1990.** Received "Honorable Mention" in the Non-NC milling machines category.
- 1991.** YCM-79HVA and 90HVAR developed; received the honor of being an "Excellent Company" in the 1991 Taipei International Machine Tools Show; 70HVA developed as a new product; new five-face CNC milling machine and Flexible Manufacturing System(FMS) installed.
- 1992.** YCM-180HV received "Superior Award" at the Third Products R&D and Innovation Contest.



- 1993. YCM-90HVAR awarded "Product Excellence" in the National Image Competition; Aviation Department inaugurated; YCM-VMC-1100A successfully developed.
- 1994. YEONG CHIN became the first machine tools company in Taiwan to pass the ISO-9001 audition conducted by the Bureau of Commodity Inspection & Quarantine, Ministry of Economics, thus assuring international quality standard; with the assistance of PMC, YEONG CHIN applied for CE-MARK.
- 1995. Received various awards at the Fourth New Product of R&D and Innovation Competition: YCM-VMC-1100A ranked "Superior" for the CNC machine category, YCM-CNC-50 received "Honorable Mention" for the NC milling machines category. YCM-VMC-1100A awarded "Superior Product Design Award" from the China External Trade Development Council, Ministry of Economic Affairs. YCM-V96A awarded "New Product Development Award" by the National Association for Industries. Successfully developed YCM-H800 and V96A.
- 1996. Developed the YCM-V168A, YCM-TC-26 and launched into production. Started spherical design of sheet-metal covers on the YCM-V168A, V135A Series. Developed the PC-Based PC-NC control and exhibited the prototype at the IMTS '96.
- 1997. The 1st Yeong Chin Overseas Dealers Conference was held in Taipei, while participated in TIMTOS '97 and announced new developed products, V105A/10000rpm/Gear Box, TC-26 and 70HVA...etc. Started introducing the Environmental Management System, and leading ahead all the other Taiwanese machine tools builders, awarded ISO 14001 Certificate by TUV Rheinland. Established YCM Technical Center in Malaysia.
- 1998. Large travel vertical machining center developed. FV56T/12,000rpm prototype and V218B were exhibited at the Taipei Int'l Mold & Die Show, as well as at IMTS '98. New assembly shop was under constructing. Launched official website to start connecting the world with internet.
- 1999. High Speed, High Power serial vertical machining centers developed, FV56T, FV56A, FV85A and FV102A with unique Isolated Direct Drive(IDD)spindle. Developed and announced the TCR-26 CNC turning center with C-axis and milling tools turret, TC-36W, H500A with B axis, HV2610B, V105A with 20,000rpm motorized spindle. All these machines were exhibited at TIMTOS '99. The 2nd Yeong Chin Overseas Dealers Conference was held at Taichung, while the new assembly shop was inaugurated just before the TIMTOS. Participated in EMO '99-Paris, V146B, FV85A, FV56A/APC TC-26L, TC-36 and H500A with B-axis were exhibited. Founder, Mr. C. S. Chen passed away of heart attack, Mr. J. H. Chen succeeded Chairman.
- 2000. Largely deployed high speed motorized spindle up to 30,000rpm on the FV series high speed high power machining centers, which

helps step into a Total Solution era for mold & die industries and machining applications. H500B with BT50 IDD spindle of 10,000rpm was developed and launched to production. The FP series High Speed Gantry Type machining centers were developed, prototypes - FV100A and FP120A exhibited at the Taipei Int'l Mold & Die Show and IMTS respectively.

- 2001. New developed products, FP100A, V158B and FV56A/T awarded "Certificate of Excellence", and "Good Design Product ", V105A, H500A, FV56A/T, FP100A. High Speed Travel Column vertical machining center - TCV41A and Powerful High Performance turning center TCR25A developed, and made their worldwide debut at the EMO '01.
- 2002. YCM Technical Center was fully facilitated in house, and the first YEONG CHIN Solution Day event was held successfully in early March; then, the newly developed V106A vertical machining center, AI NANO HPCC on the FP100A with FANUC 18i-M and other High Speed advanced mold & die machining functions were announced.
- 2003. Start renewal project of manufacturing facilities. Re-define and integrate the updated products lineup, and complete new products development; FP66A, MV66A, MV76A, TCV51A, and RV105A are officially introduced to the market, and exhibited in the TIMTOS 2003, and the relevant international exhibitions.
- 2004. Launch campaign to celebrate the 50th anniversary with new vision, mottoes, and a series of events.
- 2005. Launched new GT series CNC lathe, and High Speed High Precision mold & die vertical machining center FP55A with advanced linear motor drive technology, together with new version machining solution package, i-OPERATION plus; exhibited in TIMTOS '05, and relevant international show fairs. FP55A received "Award of Excellence" of NC machine tool category in TIMTOS '05 "Innovative R&D Products Forum".
- 2006. Officially launched DCV Series of large size double column machining centers and exhibited at relevant international shows. Participating the JIMTOF '06 held in Tokyo. Launched new edition of internet services, URL <http://www.YCMCNC.com>.
- 2007. The brand new High Speed, High Precision horizontal machining center, H630B, equipped the Dual Drive Technology made its great debut in EMO '07. Meanwhile, the new developed products, NSV66A, NT-2000SY, FX350A are also officially introduced to the Int'l market. YCM Engineer Center was facilitated in house to integrate resources of R&D, after service, and manufacturing.
- 2008. YCM keeps making progress by going through YCMPS. In 2008, YCM honorably got two patents, "Three-In-One Assembly Wagon" and "Dust Collector for Modeling Machine."



Vertical Machining Centers

Horizontal Machining Center

Vertical-Horizon

Vertical Machining Centers

- 6** *XV Series*
XV560A, XV1020A, XV1250A
- 6** *EV Series*
EV1020A
- 7** *FP Series*
FP55A, FP66A, FP100A
- 8** *FV Series*
FV56T, FV56A, FV85A, FV102A, FV125A/FV50T
- 9** *TV Series*
TV116B, TV146A/B, TV158B, TV188B, TV2110B, TV2610B
- 11** *MV Series*
MV66A, MV76A, MV86A, MV106A
- 12** *TCV Series*
TCV2000A
- 12** *WV Series*
WV108A/B
- 13** *NSV Series*
NSV66A, NSV85A, NSV102A
- 13** *NDV Series*
NDV66A, NDV85A, NDV102A



5-Axis Vertical Machining Centers

- 14** *FX Series*
FX380A



Double Column Vertical Machining Centers

- 15** *DCV Series*
DCV2012A/B, DCV3016B, DCV4016B, DCV4025B



Horizontal Machining Centers

- 16** *H Series*
H500A/B, H630B, H800B, H2612B

CNC Lathes

- 17** *NT Series*
NT-2000Y/SY, NT-2500Y/SY
- 18** *TC Series*
TC-46/1650, TC-26, TC-26L, TC-36, TC-36W
- 19** *GT Series*
GT-200A/B/MA, GT-250A/B/MA, GT-300A/B/MA/LB, GT-380A/B/LA/LB



Vertical Machining Centers

• **XV Series** • **EV Series**



XV560A



XV1020A



XV1250A



EV1020A

	XV560A	XV1020A	XV1250A	EV1020A
Table Size	700 x 420mm 27.6" x 16.5"	1,120 x 520mm 44.1" x 20.5"	1,350 x 520mm 53.1" x 20.5"	1,120 x 520mm 44.1" x 20.5"
X-axis Travel	560mm 22.0"	1,020mm 40.2"	1,270mm 50.0"	1,020mm 40.2"
Y-axis Travel	410mm 16.1"	520mm 20.5"	520mm 20.5"	520mm 20.5"
Z-axis Travel	450mm 17.7"	540mm 21.3"	540mm 21.3"	540mm 21.3"
Spindle Speed	45~10,000rpm			
Spindle Taper	BT40			
Spindle Motor Power	11kW 15HP	22kW 30HP		5.5/7.5kW 7.4/10HP
Tool Magazine Capacity (opt.)	20T	24T (30T)		
Machine Weight	3,000kg 6,614 lb	5,350kg 11,795 lb	6,700kg 14,770 lb	5,350kg 11,795 lb

Vertical Machining Centers

● FP Series ● FV Series



WINNER OF
TIMTOS 2005
BEST INNOVATION



FP55A



FP66A



FP100A

	FP55A	FP66A	FP100A
Table Size	700 x 510mm 27.56" x 20.08"	800 x 510mm 31.5" x 20.08"	1,200 x 700mm 47.24" x 27.56"
X-axis Travel	510mm 20.08"	660mm 25.98"	1,020mm 40.16"
Y-axis Travel	510mm 20.08"	510mm 20.08"	710mm 27.95"
Z-axis Travel	260mm 10.24"	400mm 15.75"	460mm 18.11"
Spindle Speed (opt.)	30,000rpm	16,000rpm (20,000/30,000rpm)	16,000rpm (20,000rpm)
Spindle Taper (opt.)	BT30	BBT40 (BBT40/BT30)	BBT40
Spindle Motor Power	11kW 15HP	22kW (22/11kW) 15HP (30/15HP)	22kW 15HP
Tool Magazine Capacity	16T	24T	
Machine Weight	9,000kg 19,841 lb	8,000kg 17,637 lb	10,500kg 23,148 lb

Unique Spindle IDD Design (Isolated Direct Drive)



FV56T/A
(opt. APC)



FV50T



FV102A
(opt. APC)



FV125A Y-axis 4-slideway Design

	FV50T	FV56T	FV56A	FV85A	FV102A	FV125A
Table Size (APC)	650 x 400mm 25.59" x 15.75"	700 x 420mm (560 x 410mm) 27.56" x 16.53" (22.04" x 16.14")		1,000 x 520mm 39.37" x 20.47"	1,120 x 520mm (1,000 x 480mm) 44.09" x 20.47" (39.37" x 18.9")	1,350 x 520mm 53.15" x 20.47"
X-axis Travel	500mm 19.69"	560mm 22.05"		850mm 33.46"	1,020mm 40.16"	1,270mm 50"
Y-axis Travel	400mm 15.75"	410mm 16.14"			520mm 20.47"	
Z-axis Travel	300mm 11.81"	450mm 17.72"			540mm 21.26"	
Spindle Speed (opt.)	10,000rpm	45~15,000rpm		45~10,000(12,000/15,000)rpm		
Spindle Taper	BT30			BT40		
Spindle Motor Power (opt.)	5.5kW 7.4HP	3.7kW 5HP	11kW 15HP	11kW (15kW) 15HP (20HP)		15kW 20HP
Tool Magazine Capacity (opt.)	14T	16T (20T)	20T	24T (20T)		
Machine Weight (APC)	2,400kg 5,280 lb	2,800kg (3,630kg) 6,173 lb (8,003 lb)	3,000kg (3,850kg) 6,614 lb (8,488 lb)	5,260kg 11,596lb	5,350kg (6,360kg) 11,795 lb (14,021 lb)	6,700kg 14771lb

Vertical Machining Centers

TV Series

Precision Mold & Die Machining Center
 Performance Travel Column Series
 Compact, Hi-Power Series
 High-Speed, Patented Series



TV116B (opt. APC)



TV146A Y-axis 4-slideway Design

	TV146A	TV146B	TV116B
Table Size (APC)	1,500 x 600mm 59.06" x 23.62"		1,200 x 600 (1,200 x 560)mm 47.24" x 23.62" (47.24" x 22.05")
X-axis Travel	1,400mm 55.12"		1,100mm 43.31"
Y-axis Travel	620mm 24.41"		600mm 23.62"
Z-axis Travel		630mm 24.8"	
Spindle Speed (opt.)	45~8,000rpm (10,000rpm)		45~6,000rpm (10,000rpm)
Spindle Taper	BT40		BT50
Spindle Motor Power (opt.)	11kW (15kW) 15HP (20HP)		18.5kW (22kW) 25HP (30HP)
Tool Magazine Capacity (opt.)	20T (24/30/40T)		24T (32/40T)
Machine Weight (APC)	9,800kg 21,605 lb	11,400kg 25,132 lb	10,600kg (12,050kg) 23,369lb (26,565lb)

Exceptional Cutting Rigidity T-base Structure Design



TV158B Y-axis 4-slideway Design



TV188B Y-axis 4-slideway Design



TV2110B/TV2610B
Y-axis 4-slideway Design

	TV158B	TV188B	TV2110B	TV2610B
Table Size	1,700 x 860mm 66.93" x 33.86"	2,000 x 860mm 78.74" x 33.86"	2,300 x 1,020mm 90.55" x 40.16"	2,800 x 1,020mm 110.24" x 40.16"
X-axis Travel	1,500mm 59.06"	1,800mm 70.87"	2,100mm 82.68"	2,600mm 102.36"
Y-axis Travel	860mm 33.86"		1,020mm 40.16"	
Z-axis Travel	750mm 29.53"		762mm 30"	
Spindle Speed (opt.)	45~6,000rpm (10,000rpm)			
Spindle Taper	BT50			
Spindle Motor Power (opt.)	18.5kW (22kW) 25HP (30HP)		22kW 30HP	
Tool Magazine Capacity (opt.)	24T (32/40T)			
Machine Weight	16,630kg 36,662 lb	17,020kg 37,522 lb	25,000kg 55,115 lb	27,000kg 59,524 lb

Vertical Machining Centers

● MV Series ● TCV Series ● WV Series



MV66A



MV76A



MV86A



MV106A

	MV66A	MV76A	MV86A	MV106A
Table Size	840 x 560mm 33.07" x 22.05"	915 x 560mm 36.02" x 22.05"	950 x 600mm 37.40" x 23.62"	1,120 x 600mm 44.09" x 23.62"
X-axis Travel	660mm 25.98"	762mm 30"	850mm 33.46"	1,020mm 40.16"
Y-axis Travel	510mm 20.08"		600mm 23.62"	
Z-axis Travel	560mm 22.05"		600mm 23.62"	
Spindle Speed (opt.)	45~8,000rpm (10,000rpm)			
Spindle Taper	BT40			
Spindle Motor Power	11kW (15kW) 15HP (20HP)			
Tool Magazine Capacity (opt.)	20T (24/30T)	24T (20/30T)	20T (24/30T)	
Machine Weight	5,000kg 11,023 lb	5,100kg 11,243 lb	6,450kg 14,220 lb	6,500kg 14,330 lb



TCV2000A



WV108A



WV108B

	TCV2000A	WV108A	WV108B
Table Size	2,500 x 520mm 98.43" x 20.47"	1,300 x 820mm 51.18" x 32.28"	
X-axis Travel	2,000mm 78.74"	1,120mm 44.09"	
Y-axis Travel	520mm 20.47"	762mm 30"	
Z-axis Travel	540mm 21.26"	700mm 27.56"	
Spindle Speed (opt.)	12,000rpm	60~12,000rpm (15,000rpm)	60~10,000rpm (6,000rpm)
Spindle Taper	BBT40	BBT40	BT50
Spindle Motor Power (opt.)	22kW 30HP	15kW 20HP	22kW (18.5kW) 30HP (25HP)
Tool Magazine Capacity (opt.)	30T	24T (30T)	24T (32T)
Machine Weight	13,000kg 28,660 lb	11,000kg 24,251 lb	13,000kg 28,660 lb

Vertical Machining Centers

● NSV Series ● NDV Series ● FX Series



NSV66A/NSV85A/NSV102A



NDV66A/NDV85A/NDV102A



NSV156A

	NSV66A	NSV85A	NSV102A	NSV156A	NDV66A	NDV85A	NDV102A
Table Size	840 x 560mm 33.07" x 22.05"	1,000 x 650mm 39.37" x 25.59"	1,120 x 650mm 44.09" x 25.59"	1,630X650mm 64.17" x 25.59"	840x560mm 33.07"~22.05"	1,000 x 650mm 39.37" x 25.59"	1,120 x 650mm 44.09" x 25.59"
X-axis Travel	660mm 25.98"	850mm 33.46"	1,020mm 40.16"	1,530 60.24"	660mm 25.98"	850mm 33.46"	1,020mm 40.16"
Y-axis Travel	510mm 20.08"	600mm 23.62"		650 25.59"	510mm 20.08"	600mm 23.62"	
Z-axis Travel	560mm 22.05"	600mm 23.62"		610 24.02"	560mm 22.05"	600mm 23.62"	
Spindle Speed (opt.)	100~12,000rpm (15,000rpm)				100~12,000rpm (15,000/20,000rpm)		
Spindle Taper	BBT40				BBT40		
Spindle Motor Power (opt.)	22kW 30HP				15kW (11/22kW) 20HP(14.8/30HP)		
Tool Magazine Capacity (opt.)	30T (40T)	30T (48T)		30T (48/60T)	30T		
Machine Weight	6,500kg 14,330 lb	7,000kg 15,432 lb	7,400kg 16,314 lb	10,000kg 22,046 lb	6,500kg 14,330 lb	7,000kg 14,991 lb	7,400kg 15,432 lb



FX380A

	FX380A
Table Size/T Slots	ø380/12mm ø14.96"/0.47"
X-axis Travel	700mm 27.56"
Y-axis Travel	520mm 20.47"
Z-axis Travel	480mm 18.9"
A-axis (Tilt)	150°(+30°/-120°)
C-axis (Rotary)	360°
A/C-axis Feed Rate	33.3rev/min.
A/C Positioning Accuracy	50sec./20sec.
A/C Repeatability Accuracy	±3sec./±2sec.
Spindle Speed	45~12,000rpm
Spindle Taper	BBT40
Spindle Motor Power	22.5kW 30HP
Tool Magazine Capacity	30T (40/60T)
Machine Weight	5,860kg 12,919 lb

Double Column Vertical Machining Centers

● DCV Series



DCV2012A/B



DCV3016B



DCV4025B

	DCV2012A	DCV2012B	DCV3016B	DCV4016B	DCV4025B
Table Size	2,000 x 1,100mm	78.74" x 43.31"	3,260 x 1,500mm	4,260 x 1,500mm	4,100 x 2,400mm
			128.35" x 59.06"	167.72" x 59.06"	161.42" x 94.49"
X-axis Travel	2,000mm 78.74"		3,060mm 120.47"	4,065mm 160.04"	4,065mm 160.04"
Y-axis Travel	1,200mm 47.24"		1,600mm 62.99"		2,500mm 98.43"
Z-axis Travel (opt.)	600mm 23.6"	762mm 30"	762mm (1,016mm) 30"(40")		
Spindle Speed (opt.)	20,000rpm	10,000rpm (15,000rpm)	45~4,500rpm (6,000/10,000/15,000rpm)		
Spindle Taper (opt.)	BBT40	BT50 (HSK A100)	BT50 (BT50/BT50/HSK A100)		
Spindle Motor Power (opt.)	22kW 30HP	22kW (32kW) 30HP (43HP)	18.5kW (18.5/22/32kW) 25HP (25/30/40HP)		
Tool Magazine Capacity (opt.)	24T (30T)	32T (40T)	40T (60T)		40T (60T/120T)
Machine Weight	16,000kg 35,242 lb	21,000kg 46,255 lb	33,000kg 72,686 lb	38,000kg 83,700 lb	49,000kg 108,025 lb

Horizontal Machining Centers

● H Series



H500A/B



H630B



H800B



H2612B

	H500A	H500B	H630B	H800B	H2612B
Table Size	500 x 500mm 19.69" x 19.69"		630 x 630mm 24.8" x 24.8"	800 x 800mm 31.5" x 31.5"	2,800 x 1,400mm 110.24" x 55.12"
X-axis Travel	650mm 25.59"	700mm 27.56"	1,050mm 41.34"	1,300mm 51.18"	2,600mm 102.36"
Y-axis Travel	650mm 25.59"		850mm 33.46"	1,050mm 41.34"	1,200mm 47.24"
Z-axis Travel	650mm 25.59"		850mm 33.46"	1,150mm 45.28"	1,200mm 47.24"
Spindle Speed (opt.)	45~8,000rpm (10,000rpm)	45~6,000rpm (10,000rpm)	10,000rpm	45~4,500rpm	
Spindle Taper	BT40	BT50	BBT50	BT50	
Spindle Motor Power	15kW 20HP	22kW 30HP	30kW 40HP	18.5kW 25HP	
Tool Magazine Capacity (opt.)	40T (60/80T)		40T (60/90/120T)	40T (60/80T)	40T (60T)
Machine Weight	15,700kg 34,612 lb	17,650kg 38,911 lb	22,500kg 49,604 lb	26,560kg 58,554 lb	27,000kg 59,524 lb

CNC Lathes

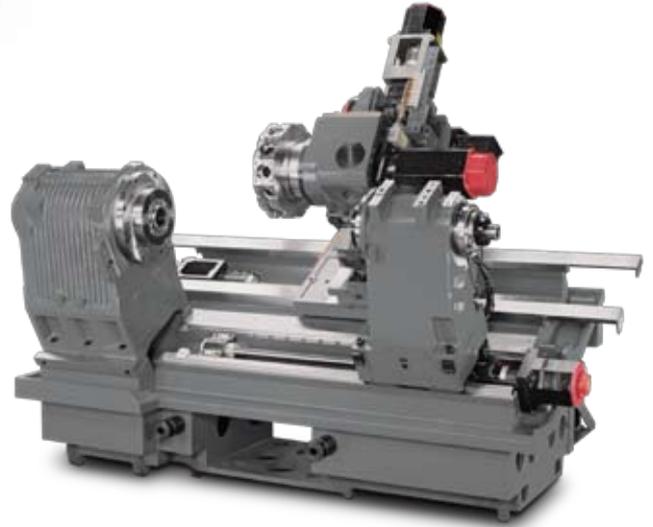
NT Series • TC Series



NT-2000Y/SY



NT-2500Y/SY



		NT-2000Y	NT-2000SY	NT-2500Y	NT-2500SY
Swing Over Bed		ø1,000mm ø39.37" (ø700mm ø27.56" interference with cover)			
Swing Over Carriage		ø870mm ø34.25" (ø700mm ø27.56" interference with cover)			
Max. Turning Diameter		ø350mm ø13.78"			
X/Z-axis Travel		260/580mm 10.24"/22.83"		260/780mm 10.24"/30.71"	
Main Spindle	Spindle Motor	11/15kW 14.8/20HP		15/22kW 20/29.5HP	
	Spindle Nose	A2-6		A2-8	
	Hole Through (Spindle/draw bar (opt.))	ø77mm/ø52mm (ø66mm) ø3.03"/ø2.05" (ø2.6")		ø91/ø75mm (ø80mm) ø3.58"/ø2.95" (ø3.15")	
	Spindle Speed	4,500rpm		3,500rpm	
Sub Spindle	Spindle Motor	5.5/7.5kW 7.4/10.1HP		5.5/7.5kW 7.4/10.1HP	
	Spindle Nose	A2-5		A2-5	
	Hole Through (Spindle/draw bar)	ø43/ø33mm ø1.69"/ø1.30"		ø43/ø33mm ø1.69"/ø1.30"	
Spindle Speed		6,000rpm		6,000rpm	
Tail Stock Quill Diameter		ø90mm ø3.54"		ø90mm ø3.54"	
Tail Stock Quill Taper	Dead Center	MT-4		MT-4	
	Live Center (opt.)	MT-3		MT-3	
Turret Capacity		12T			
Machine Weight		6,400kg 14,109 lb	6,500kg 14,330 lb	6,660kg 14,683 lb	6,760kg 14,903 lb



TC-46/1650

	TC-46/1000	TC-46/1650	TC-46/2300	TC-46/3200
Swing Over Bed	ø850mm ø33.5"			
Swing Over Carriage	ø720mm ø28.4"			
Max. Turning Diameter	ø750mm ø29.5"			
X/Z-axis Travel	405/1,000mm 15.94"/39.4"	405/1,650mm 15.94"/65"	405/2,300mm 15.94"/90.6"	405/3,200mm 15.94"/126"
Spindle Motor	30/37kW 40.2/49.6HP			
Spindle Nose	A2-11			
Hole Through (Spindle/draw bar)	ø130/ø117mm ø5.1"/ø4.6"			
Spindle Speed	2,000rpm			
Tail Stock Quill Taper (opt.)	MT-5 (MT-5 Revolving Quill)			
Turret Capacity (opt.)	10T (12T)			
Machine Weight	12,500kg 27,558 lb	13,500kg 29,762 lb	14,500kg 31,967 lb	15,500kg 34,171 lb



TC-26/26L



TC-36/36W

	TC-26 (10"/12")	TC-26L (10"/12")	TC-36W (12")	TC-36 (12")
Swing Over Bed	ø500mm ø19.69"		ø690mm ø27.17"	
Swing Over Carriage	ø350mm ø13.78"		ø510mm ø20.08"	
Max. Turning Diameter	ø470mm ø18.5"		ø590mm ø23.23"	
X/Z-axis Travel	250/700mm 9.84"/27.56"	250/1,100mm 9.84"/43.31"	310/700mm 12.2"/27.56"	310/1,250mm 12.2"/49.21"
Spindle Motor	15kW 20HP		26kW 35HP	
Spindle Nose	A2-8			
Hole Through (Spindle/draw bar)	ø88/ø78mm ø3.46"/ø3.07"		ø105/ø93mm ø4.13"/ø3.66"	
Spindle Speed	std. 10" — L:8~195~783, H:40~1,007~4,000rpm opt. 12" — L:8~195~783, H:40~1,007~2,500rpm		12" — L:7~180~719, H:30~751~2,500rpm -	
Tail Stock Quill Taper (opt.)	MT-5 (MT-4 Revolving Quill)		MT-4 Revolving Quill	
Turret Capacity (opt.)	12T (8T)			
Machine Weight	4,400kg 9,700 lb	5,500kg 12,125 lb	5,450kg 12,015 lb	7,000kg 15,432 lb

CNC Lathes

● **GT Series**

Precision Mold & Die Machining Center
Performance Travel Column Series
Speed, Hi-Power Series
Performance, Patented Series



GT-200A/B/MA



GT-250A/B/MA



GT-300A/B/MA/LB



GT-380A/B/LA/LB

	GT-200A	GT-200MA	GT-200B	GT-250A	GT-250MA	GT-250B
Chuck Diameter	6"		8"		10"	
Swing Over Bed	ø500mm ø19.69"			ø550mm ø21.65"		
Swing Over Carriage	ø330mm ø12.99"			ø420mm 16.54"		
Max. Turning Diameter	ø260mm ø10.24"	ø230mm ø9.06"	ø260mm ø10.24"	ø350mm ø13.78"	ø270mm ø10.63"	ø350mm ø13.78"
X/Z-axis Travel	150/360mm 5.91"/14.17"	177/370mm 6.97"/14.57"	150/345mm 5.91"/13.58"	195/560mm 7.68"/22.05"	230/560mm 9.06"/22.05"	195/515mm 7.68"/20.28"
Spindle Motor	11kW 15HP			15kW 20HP		
Spindle Nose	A2-5		A2-6	A2-6		A2-8
Hole Through (Spindle/draw bar)	ø56/ø45mm ø2.2"/ø1.77"		ø62/ø52mm ø2.44"/ø2.05"	ø62/ø52mm ø2.44"/ø2.05"		ø88/ø75mm ø3.46"/ø2.95"
Spindle Speed	6,000rpm		4,500rpm	4,500rpm		3,500rpm
Tail Stock Quill Taper (opt.)	MT-4 Stationary Quill			MT-5 (MT-4 Revolving Quill)		
Turret Capacity	12T		10T	12T		10T
VDI Live Tool Motor	—	3.7kW 5HP	—	—	5.5kW 7.4HP	—
VDI Live Tool Speed	—	4,500rpm	—	—	3,000rpm	—
Machine Weight	4,210kg 9,281 lb	4,260kg 9,392 lb	4,210kg 9,281 lb	6,000kg 13,228 lb		6,200kg 13,669 lb

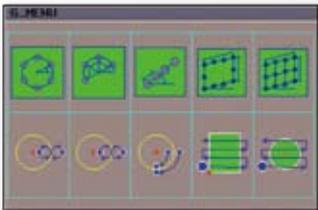
	GT-300A	GT-300MA	GT-300B	GT-300LB
Chuck Diameter	10"		12"	
Swing Over Bed	ø600mm ø23.62"			
Swing Over Carriage	ø450mm ø17.72"			
Max. Turning Diameter	ø440mm ø17.32"	ø360mm ø14.17"	ø440mm ø17.32"	
X/Z-axis Travel	245/712mm 9.65"/28.03"	275/742mm 10.83"/29.21"	245/700mm 9.65"/27.56"	245/1,250mm 9.65"/49.21"
Spindle Motor	18.5kW 25HP			
Spindle Nose	A2-8			
Hole Through (Spindle/draw bar)	ø88/ø75mm ø3.46"/ø2.95"		ø105/ø91mm ø4.13"/ø3.58"	
Spindle Speed	3,500rpm		3,000rpm	
Tail Stock Quill Taper (opt.)	MT-5 (MT-4 Revolving Quill)			
Turret Capacity	10T	12T	8T	
VDI Live Tool Motor	—	5.5kW 7.4HP	—	
VDI Live Tool Speed	—	3,000rpm	—	
Machine Weight	6,950kg 15,322 lb			7,850kg 17,306 lb

	GT-380A	GT-380B	GT-380LA	GT-380LB
Chuck Diameter	12"	15"	12"	15"
Swing Over Bed	ø700mm ø27.56"			
Swing Over Carriage	ø570mm ø22.44"			
Max. Turning Diameter	ø560mm ø22.05"			
X/Z-axis Travel	305/715mm 12.01"/28.15"	305/680mm 12.01"/26.77"	305/1,265mm 12.01"/49.8"	305/1,230mm 12.01"/48.43"
Spindle Motor	18.5kW 25HP			
Spindle Nose	A2-8			
Hole Through (Spindle/draw bar)	ø105/ø91mm ø4.13"/ø3.58"			
Spindle Speed	3,000rpm	2,000rpm	3,000rpm	2,000rpm
Tail Stock Quill Taper (opt.)	MT-5 (MT-4 Revolving Quill)			
Turret Capacity	10T			
Machine Weight (approx.)	7,250kg 15,983 lb	7,830kg 17,262 lb	8,150kg 17,967 lb	8,030kg 17,703 lb

MXP-200i

YCM CONTROL
by FANUC

- High performance AC digital servo & spindle drives
- High responsive vector drives technology for high precision machining
- Powerful servo motors with super precision absolute positioning encoders
- High resolution 10.4" LCD color display with dynamic graphic display
- Manual guide i conversational function greatly reduces programming and setup time
- Built-in AI nano CC and high-speed JERK function
- High speed rigid tapping, helical interpolation, custom macro B, and tool path graphics
- Large program capacity with 1,280 meters of memory
- Full alphanumeric keyboard allows easy program editing
- PCMCIA slot for easy file transfer and memory expansion
- RS-232C interface ready for fast program transfer
- Combined uses of many high performance microprocessors, high speed memory and the adoption of Multi-CPU system for super high speed control processing
- The most reliable CNC control in the world, with failure rate of under 0.01 per unit per month



■ G-menu Function

User-friendly G-menu function provides multiple machining cycles that greatly simplifies programming steps.



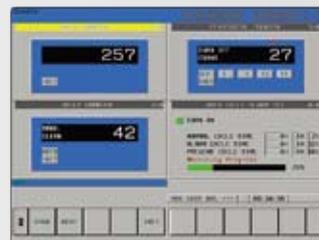
■ Calculator Function

Convenient calculator function provides fast calculation and setting of workpiece offsets.



■ Easy Shop-floor Programming Manual Guide i

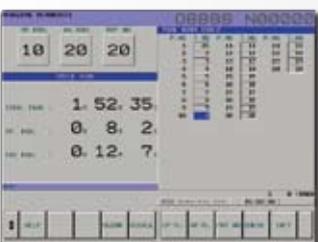
Easy to use conversational software offers convenience of part programming right on the shop-floor with 3-D graphical display and full simulation function.



■ Counter Function

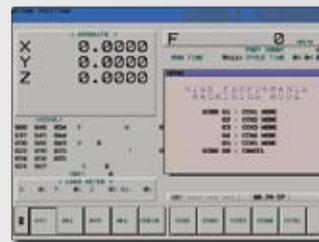
Allows user to easily keep track on number of workpieces with:

- Main Counter
- Periodical Counter
- Daily Counter
- Over Cycle Alarm



■ Intelligent Tool Data Management

Comprehensive tool data management function allows operators to conveniently monitor and efficiently manages all position in tool magazine.



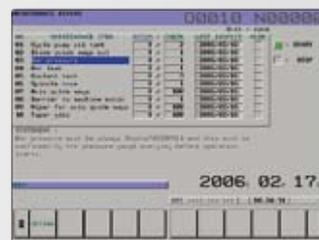
■ High Performance Machining Mode: M300

High performance mode with 5 settings that allows user to select for the best machining results.



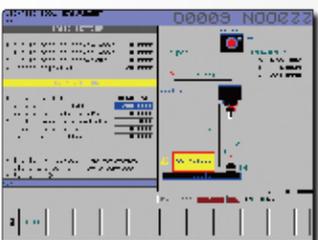
■ Pop-up Alarm Display

Detailed troubleshooting procedures are automatically displayed when machine alarm occurs that allows users to quickly restore machine status to minimize downtime.



■ Intelligent Maintenance Reminder

Pre-set maintenance schedules are programmed to remind operators to inspect periodically and to prolong machine life.



■ Automatic Tool Length Measurement

Pre-set macros and graphical procedure are provided for operation of automatic tool length measurement function.



■ Manual Tool Length Measurement

Easy setup of tool length measurement provides convenient setting of tool offsets data from one tool to the other.

i OPERATION *Plus*

Software enhancement exclusively from YCM

Multi-function Display

Easily select multiple windows from the following list of display for your monitoring needs.

- G-code Status
- Feedrate
- Parts Count
- Controller Running Hours
- M-code Status
- Tool Data
- Machining Hours
- Spindle Load
- Spindle Status
- Work Coordination
- Date and Time
- Function Display

High Speed Machining Mode: M400

Artificially intelligent machining function that is developed from accumulation of all YCM knowledge and experience on high speed to achieve the fastest cycle time with best machining results. Machining efficiency improved by +25% without sacrificing machining accuracy.

+25%

Efficiency increased by

Wireless Message Notification (opt.)

Integrating GSM communication and CNC technology, YCM developed the WMN system for wireless notification of machine and work status report.

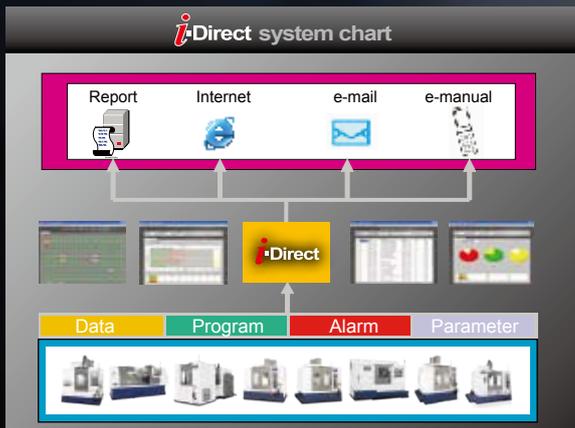


i-Direct

a remote monitoring system

i-Direct, the latest YCM software enhancement innovation for remote factory production line monitoring system.

Its powerful features include complete machine operation status, record, history, and data analysis. During alarm generated events, instant messages can be sent thru email or short message to 3 sets of cellphones. All these are done remotely thru internet with our user friendly interface, truly making unman factory management at your finger tips.



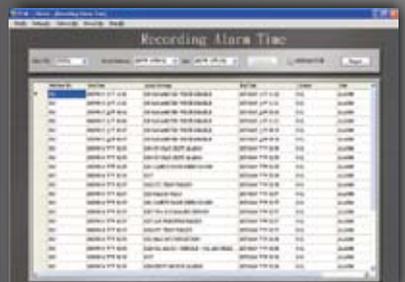
User account administration



Individual machine status display



Machine model, number, email, sms and ip setup



Complete production, standby, and down time record



Over all machine status display



Production data graphical analysis

IDD PLUS Isolated Direct Drive Features

- **Automatic Spindle Cooling System**
Effectively dissipates heat generated from long runtime through efficient oil cooled circulation.
- **Micro Oil-air Lubrication System**
Consistently injects micro amount of lubricant to spindle bearings to assure maximum spindle life.
- **Reliable Helical Disc Spring**
Used to assure optimal spindle balance.
- **Floating Cylinder Design of Tool Clamp/Unclamp System**
Eliminates unnecessary force on spindle bearings.
- **Perpetual Pre-load Design**
Reduces the effect of spindle thermal growth under long spindle runtime.



▲ **IDD:10,000rpm/12,000rpm/15,000rpm**
IDD PLUS:16,000rpm

Spindle thermal growth is minimized with effective isolation of the heat generated by spindle motor from the spindle cartridge.

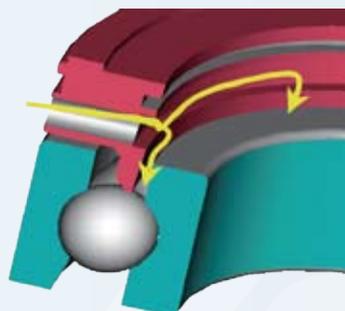
YCM Spindle Features

- **Micro Oil-air Lubrication System with Hi-lub Technology**
Directly injects micro amount of lubricant inside each spindle bearing and provides consistent lubrication to every ball bearing to prolong spindle life.

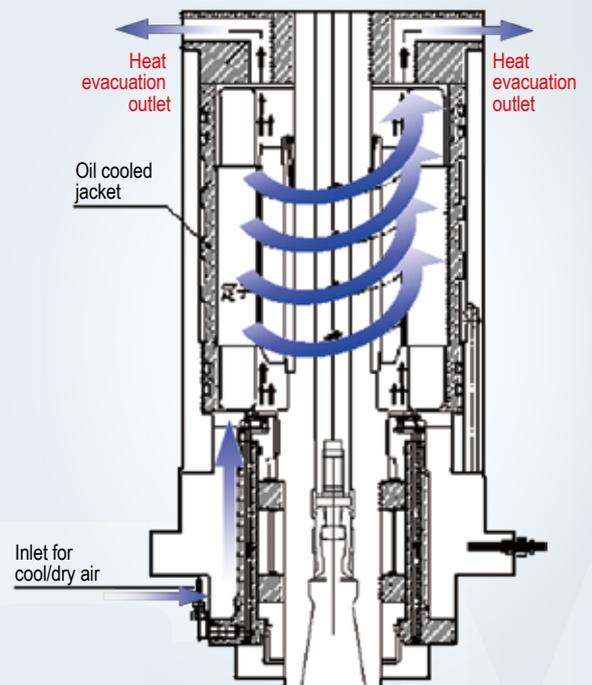
Normal lube:0.03-0.1cc/5-8min

The hi-lub technology is 2.5 times more effective than normal lubrication system.

2.5 Enhanced **times**



- **Unique Patented Thermal Constraint Solutions**
Patented air-cooling system by circulated cooling air to effectively remove heat from running spindle. Improved thermal constraint provides high precision machining result.



Efficient spindle cooling design evacuates heat generated from spindle through continuous air circulation.

High Speed Spindle Designed and Manufactured by YCM

Integral Spindle Motor

Features

■ **Dual Contact Surface for Tool Engagement at The Spindle Nose**

Ensures the optimum cutting stiffness and accuracy.

■ **Highly Reliable Helical Disc Spring Design**
For better spindle balance and life.

■ **Rear-bearings Floating Design**
Decreases thermal variation at high speed.

■ **Patented Spindle Cooling Design**
Reduces the machining thermal displacement and prolongs bearing life.

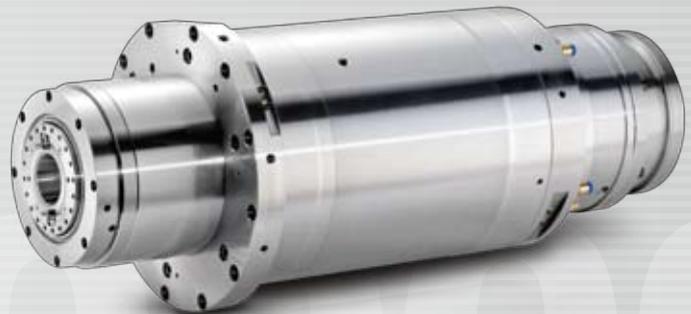
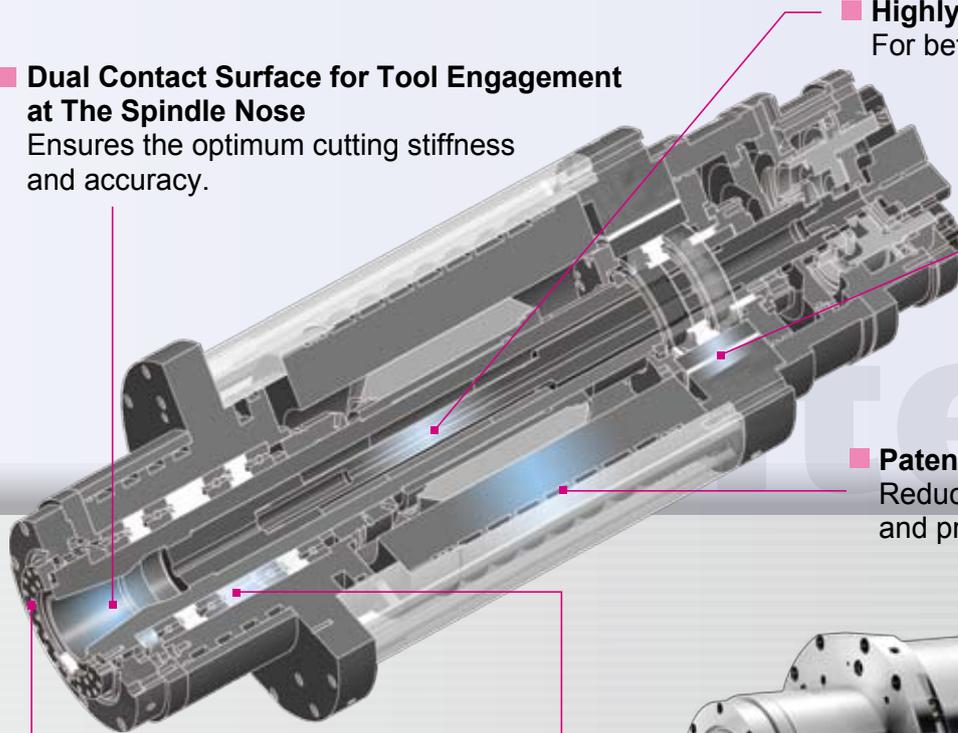
■ **Spindle Design with Dual Plane Dynamic Balancing**

provides ultimate cutting rigidity.

■ **Micro Oil-air Lubrication System**

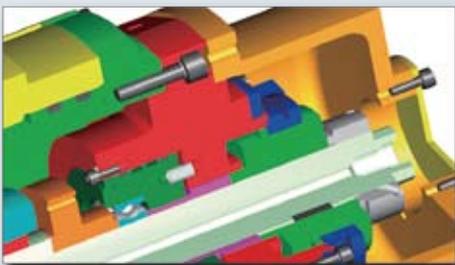
Minimizes thermal variation and keeps high speed running-continued.

▲ **Integral Spindle Motor**
40 Taper:20,000rpm
30 Taper:30,000rpm

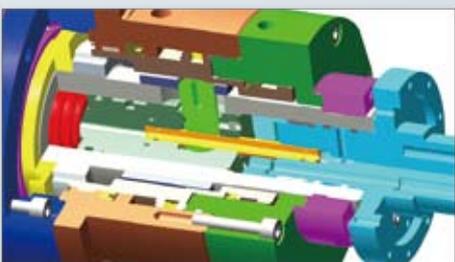


■ YCM integral spindle motor design reduces centrifugal force effect and results in low spindle vibration.

The spindle vibration is consistently controlled under 0.4G (ISO 1940) to achieve 5 times better result than standard belt type spindle design.



■ Perpetual pre-load design reduces the effect of spindle thermal growth under long spindle runtime.



■ Floating spindle clamp/unclamp design eliminates unnecessary force on the spindle bearings during tool change operation. Thus, it drastically improves the spindle bearing life.

Spindle

YCM **SPINDLE THERMAL COMPENSATION**

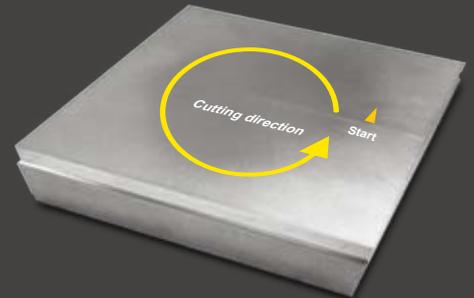
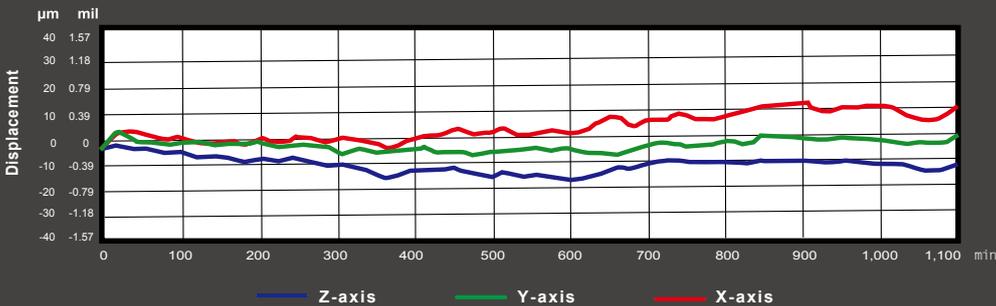
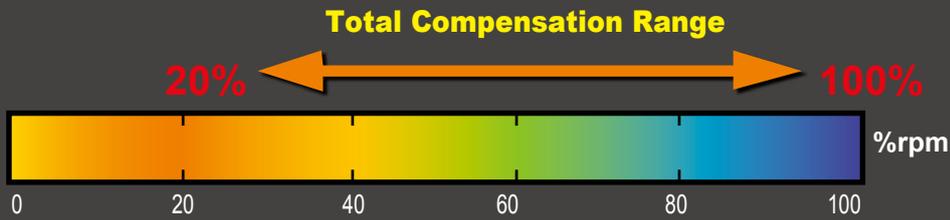
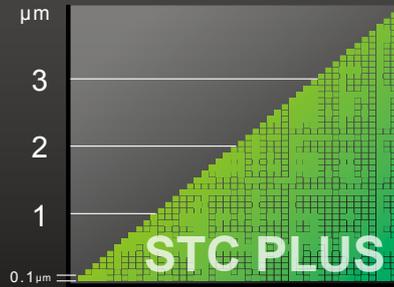
THE NEXT GENERATION STC EXCLUSIVELY FROM YCM

STC PLUS

- Maintains Spindle Growth Below 20µm (0.79mil)
- Improved Resolution to 0.1µm (0.004mil)
- Save Machine Warm-Up Time
- Workable in Non-Air Conditioning Environment



x10
High Resolution

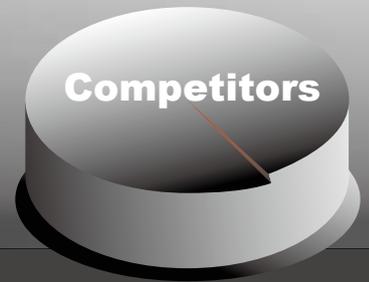


Model: NDV102A 15,000rpm

Below
0.43mil
11µm

Material: Aluminum
Size: 150 x 150mm
5.91 x 5.91"
Tool: R3 ø6 Ball End Mill
About 150 Minutes





STC SUPER

We have developed the 3rd generation of spindle thermal compensation.

- Has STC PLUS Advantages and Provides New Functions
- Provides Total Compensation from 0 to 100% rpm
- Continuously Works in Downtime
- Maintains the Precision Below 20µm (0.79mil)



Model: NDV85A 20,000rpm

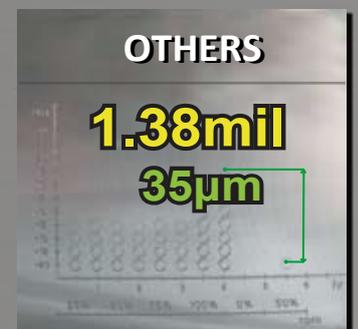
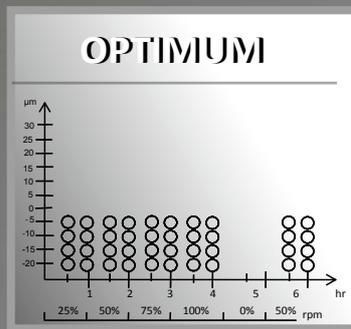
Material: Aluminum

Size: 80 x 80 x 25mm

3.15 x 3.15 x 0.98"

Tool: R1 Ball End Mill

Time: 6 Hours



VMC

Vertical Machining Center

FP Series High Precision High Performance Die Mold Vertical Machining Center
FP55A, FP66A, FP100A



FV Series High Speed High Performance Vertical Machining Center / High Speed High Performance Drilling & Tapping Center
FV56T, FV56A, FV85A, FV102A, FV125A / FV50T



XV Series High Performance Vertical Machining Center
XV560A, XV1020A, XV1250A

EV Series High Efficiency Vertical Machining Center
EV1020A



TV Series Heavy Duty Vertical Machining Center
TV116B, TV146A/B, TV158B, TV188B, TV2110B, TV2610B

MV Series High Performance High Rigidity Vertical Machining Center
MV66A, MV76A, MV86A, MV106A



WV Series Ultra Wide High Performance Vertical Machining Center
WV108A/B

FX Series 5-axis Vertical Machining Center
FX380A



NSV Series Ultra High Performance Vertical Machining Center
NSV66A, NSV85A, NSV102A, NSV156A

NDV Series High Precision Die Mold Vertical Machining Center
NDV66A, NDV85A, NDV102A

DCV Series Advanced Double Column Vertical Machining Center
DCV2012A/B, DCV3016B, DCV4016B, DCV4025B

TCV Series High Performance Traveling Column Vertical Machining Center
TCV2000A



HMC

Horizontal Machining Center

H Series High Production Horizontal Machining Center
H500A/B, H630B, H800B, H2612B



CNC LATHES

CNC Turning Center

NT Series High Performance Mill-turn Multi-tasking Center
NT-2000Y/SY, NT-2500Y/SY



GT Series High Performance Geo Turning Center
GT-200A/B/MA, GT-250A/B/MA, GT-300A/B/MA/LB, GT-380A/B/LA/LB

TC Series High Performance High Precision CNC Lathe
TC-26, TC-26L, TC-36, TC-36W, TC-46



INTEGRATION AND SOLUTIONS

Integrated Operation Control System **iOPERATION**
 Spindle Thermal Compensation System **STC SUPER**

Automation Solutions



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